

# TRADE TERMS PREP PROCESS

### **BRAKE SYSTEM**

- AIR COMPRESSOR
- BRAKE DRUMS OR ROTORS
- BRAKE HOSE/TUBING
- BRAKES 50% OR BETTER
- ♦ I OW PRESSURE WARNING DEVICE
- PARKING BRAKE SYSTEMS
- SERVICE BRAKES AS NEEDED
- ◆ TRACTOR PROTECTION VALVE

# CAB/SLEEPER/BODY

- ALL COMPANY OR PERSONAL DECALS, PERMITS, AND OTHER IDS MUST BE REMOVED [EXCLUDING VIN]
- ◆ ALL FACTORY INSTALLED EQUIPMENT IS PROPERLY FUNCTIONING
- ALL WINDOWS FREE FROM CRACKS/CHIPS
- PAINT AND BODY DAMAGE REPAIRED TO REASONABLE CONDITION FOR AGE OF EQUIPMENT

# **COUPLING SYSTEM**

- FIFTH WHEELS
- PINTLE HOOKS
- SADDLE-MOUNTS

#### DRIVETRAIN

- CLUTCH, TRANSMISSION, AND FRONT AND REAR AXLES MUST BE ROADWORTHY AND FREE FROM DEFECTS WITH NO VISIBLE BENDS, CRACKS, LEAKS. THE CLUTCH AND CLUTCH BRAKE MUST BE IN ADJUSTMENT OR REPLACED IF CANNOT ADJUST
- DRIVELINE FREE OF NOISE, VIBRATION, AND EXCESSIVE FREE-PLAY IN U-JOINTS/CARRIER BEARING
- NO WHEEL OR PINION SEALS LEAKING

# **ENGINE**

- AIR CONDITIONING COMPRESSOR AND HVAC SYSTEM (CAB AND SLEEPER) WORKS
- AIR TO AIR MUST BE FREE OF DAMAGE/LEAKS
- BATTERIES, STARTER, ALTERNATOR, AND OTHER IGNITION SYSTEM COMPONENTS MUST BE IN SOUND CONDITION
- ◆ DPF CAPABLE OF REGENERATION
- DPF SOOT LEVEL (75%) OR BETTER
- ECM MUST RETAIN MILEAGE INFO AND BE CLEARED OF PASSWORDS
- ENGINE MUST BE MECHANICALLY SOUND AND WITHIN THE MANUFACTURER'S
   SPECIFICATIONS WITH REGARD TO OIL PRESSURE, COOLANT TEMPERATURE AND
   PRESSURE, AND FUEL AND RAIL PRESSURES. NO COMPRESSION IN COOLING SYSTEM
- ENGINE MUST HAVE NO OIL OR COOLANT LEAKS AND FLUIDS FREE FROM CONTAMINATION
- ENGINE BRAKE TURNED ON IN PARAMETER SETTINGS
- NO CHECK ENGINE LIGHTS

### **EXHAUST SYSTEM**

- ALL EMISSIONS (DPF, EGR, ETC) MUST FUNCTION PROPERLY AND PASS INDUSTRY TEST AND INSPECTION
- EXHAUST SYSTEM FREE OF LEAKING

### **FRAME**

- FRAME MEMBERS
- ◆ TIRE AND WHEEL CLEARANCE

# **FUEL SYSTEM**

- FUEL TANK FILLER CAP PRESENT
- FUEL TANK SECURELY ATTACHED
- NO VISIBLE LEAKS

### **INTERIOR**

- ALL INSTRUMENTS/GAUGES MUST WORK WITH NO MISSING OR EXCESSIVELY WORN KNOBS OR SWITCHES
- ANY CABINETS IN SLEEPER FUNCTIONAL
- DASH PANELS AND TRIM PIECES MUST NOT BE MISSING AND FREE OF HOLES, CRACKS AND BREAKS
- FRIDGE MUST BE CLEANED (IF PRESENT)
- ◆ NEW MATTRESSES (UPPER AND LOWER IF APPLICABLE)
- NO RIPS/TEARS/HOLES ON SEATS
- RADIO, APU, FRIDGE (IF PRESENT) MUST BE MECHANICALLY SOUND AND FUNCTIONAL

#### LIGHTING DEVICES

ALL LIGHTING DEVICES AND REFLECTORS REQUIRED

# PREVENTATIVE MAINTENANCE

• FULL PM, CHECK AND REPLACE FILTERS AS NEEDED

### **SAFETY**

- FIRE EXTINGUISHERS
- TRIANGLES

#### STANDARD

- 30 GALLONS OF FUEL
- INTERIOR/EXTERIOR DETAIL

# STEERING MECHANISM

- BALL AND SOCKET JOINTS
- FRONT AXLE BEAM AND ALL STEERING COMPONENTS OTHER THAN STEERING COLUMN
- PITMAN ARM
- POWER STEERING SYSTEM
- STEERING COLUMN
- STEERING GEAR BOX
- STEERING WHEEL FREE PLAY
  TIE RODS AND DRAG LINKS

### **SUSPENSION**

- ANY U-BOLT(S), SPRING HANGER(S), OR OTHER AXLE POSITIONING PART(S)
   CRACKED, BROKEN, LOOSE OR MISSING RESULTING IN SHIFTING OF AN AXLE
   FROM ITS NORMAL POSITION
- \* TORQUE, RADIUS OR TRACKING COMPONENTS

# **TIRES**

- DRIVE TIRES BETTER THAN 12/32s
- MATCHING BRAND/TREAD ON STEERS
- ◆ STEER TIRES BETTER THAN 9/32s

### WHEELS AND RIMS

- FASTENERS
- WELDS
- WHEELS AND RIMS

# WINDSHIELD

• ALL WINDOWS FREE FROM CRACKS/CHIPS

# WINDSHIELD WIPERS

 ANY POWER UNIT THAT HAS AN INOPERATIVE WIPER, OR MISSING OR DAMAGED PARTS THAT RENDER IT INEFFECTIVE